Thermal Design of NVSU233x-Dx (U405) LEDs

1. Objective
The LEDs’ light output can be affected by the heat generated from the LEDs/LED-assembled products. Also, the reliability performance can be seriously degraded, if the LEDs are operated over the absolute maximum rated junction temperature (Tj).
It is critical to design the heat dissipation performance not to exceed the Tjmax for NVSU233A-D1, to deliver high reliability/performance.
This document shows the Tj evaluation results by demonstrating two heat dissipation conditions. Please use the data for reference to your thermal design.

2. Tj Calculation
Tj can be calculated by the following formula:

\[ Tj = Ts + R_{thj-s} \times PD \]

- \( Tj \): Junction Temperature
- \( Ts \): Soldering Temperature (°C)
- \( R_{thj-s} \): Thermal resistance (°C/W) from the die to the Ts measuring point
  * \( R_{thj-s} \) (NVSU233A-D1): 5.7°C/W
- \( PD \): Input Power (W)

3. Ts Measuring Point

4. Tj Evaluation Result

<table>
<thead>
<tr>
<th>Example 1. Copper Board + Heat Sink B</th>
<th>IF(A)</th>
<th>Ts (°C)</th>
<th>Vf(V)</th>
<th>Tj (°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.0</td>
<td>48.2</td>
<td>3.4</td>
<td>68</td>
<td></td>
</tr>
<tr>
<td>1.4</td>
<td>58.6</td>
<td>3.5</td>
<td>87</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Example 2. Copper Board + Heat Sink C</th>
<th>IF(A)</th>
<th>Ts (°C)</th>
<th>Vf(V)</th>
<th>Tj (°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.0</td>
<td>43.6</td>
<td>3.4</td>
<td>63</td>
<td></td>
</tr>
<tr>
<td>1.4</td>
<td>51.9</td>
<td>3.5</td>
<td>80</td>
<td></td>
</tr>
</tbody>
</table>
5. Heat Dissipating Materials
   Metal-based Board: Copper, 30mm × 30mm × 1.7mm
   Heat Sink B: 50mm × 38mm × 25mm (H), Base Thickness: 5 mm, Fin: 8 pcs.(1mm × 38mm, Array: 1 × 8)
   Heat Sink C: 54mm × 54mm × 35mm (H), Base Thickness: 4mm, Fin=64 pcs.(0.8mm × 9mm, Array: 5 × 13)

Note
We specified the absolute maximum ratings for NVSU233A-D1; IF= 1.4A and TJmax = 130°C.
We cannot guarantee the usage over these ratings.
We appreciate your understanding and cooperation.