NICHIA CORPORATION

SPECIFICATIONS FOR UV LED

NCSU034C(T)
• Pb-free Reflow Soldering Application
• Built-in ESD Protection Device
• RoHS Compliant
# SPECIFICATIONS

(1) Absolute Maximum Ratings

<table>
<thead>
<tr>
<th>Item</th>
<th>Symbol</th>
<th>Absolute Maximum Rating</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Forward Current</td>
<td>$I_F$</td>
<td>700</td>
<td>mA</td>
</tr>
<tr>
<td>Pulse Forward Current</td>
<td>$I_{FP}$</td>
<td>1000</td>
<td>mA</td>
</tr>
<tr>
<td>Allowable Reverse Current</td>
<td>$I_R$</td>
<td>85</td>
<td>mA</td>
</tr>
<tr>
<td>Power Dissipation</td>
<td>$P_D$</td>
<td>3.01</td>
<td>W</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>$T_{op}$</td>
<td>-10~85</td>
<td>°C</td>
</tr>
<tr>
<td>Storage Temperature</td>
<td>$T_{st}$</td>
<td>-40~100</td>
<td>°C</td>
</tr>
<tr>
<td>Junction Temperature</td>
<td>$T_J$</td>
<td>130</td>
<td>°C</td>
</tr>
</tbody>
</table>

* Absolute Maximum Ratings at $T_S=25°C$.
* $I_{FP}$ conditions with pulse width ≤10ms and duty cycle ≤10%.

(2) Initial Electrical/Optical Characteristics

<table>
<thead>
<tr>
<th>Item</th>
<th>Symbol</th>
<th>Condition</th>
<th>Typ</th>
<th>Max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Forward Voltage</td>
<td>$V_F$</td>
<td>$I_F=500mA$</td>
<td>3.55</td>
<td>-</td>
<td>V</td>
</tr>
<tr>
<td>Radiant Flux</td>
<td>$\Phi_e$</td>
<td>$I_F=500mA$</td>
<td>830</td>
<td>-</td>
<td>mW</td>
</tr>
<tr>
<td>Peak Wavelength</td>
<td>$\lambda_p$</td>
<td>$I_F=500mA$</td>
<td>385</td>
<td>-</td>
<td>nm</td>
</tr>
<tr>
<td>Spectrum Half Width</td>
<td>$\Delta \lambda$</td>
<td>$I_F=500mA$</td>
<td>10</td>
<td>-</td>
<td>nm</td>
</tr>
<tr>
<td>Thermal Resistance</td>
<td>$R_{JIS}$</td>
<td>-</td>
<td>4.4</td>
<td>7.3</td>
<td>°C/W</td>
</tr>
</tbody>
</table>

* Characteristics at $T_S=25°C$.
* Radiant Flux value as per CIE 127:2007 standard.
* $R_{JIS}$ is the thermal resistance from the junction to the $T_S$ measurement point.
* It is recommended to operate the LEDs at a current greater than 10% of the sorting current to stabilize the LED characteristics.
### RANKS

<table>
<thead>
<tr>
<th>Item</th>
<th>Rank</th>
<th>Min</th>
<th>Max</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Forward Voltage</strong></td>
<td>H</td>
<td>3.9</td>
<td>4.3</td>
<td>V</td>
</tr>
<tr>
<td></td>
<td>M</td>
<td>3.5</td>
<td>3.9</td>
<td></td>
</tr>
<tr>
<td></td>
<td>L</td>
<td>3.1</td>
<td>3.5</td>
<td></td>
</tr>
<tr>
<td><strong>Radiant Flux</strong></td>
<td>P7d22</td>
<td>1040</td>
<td>1130</td>
<td>mW</td>
</tr>
<tr>
<td></td>
<td>P7d21</td>
<td>950</td>
<td>1040</td>
<td></td>
</tr>
<tr>
<td></td>
<td>P6d22</td>
<td>870</td>
<td>950</td>
<td></td>
</tr>
<tr>
<td></td>
<td>P6d21</td>
<td>800</td>
<td>870</td>
<td></td>
</tr>
<tr>
<td></td>
<td>P5d22</td>
<td>730</td>
<td>800</td>
<td></td>
</tr>
<tr>
<td></td>
<td>P5d21</td>
<td>670</td>
<td>730</td>
<td></td>
</tr>
<tr>
<td><strong>Peak Wavelength</strong></td>
<td>U385</td>
<td>380</td>
<td>390</td>
<td>nm</td>
</tr>
</tbody>
</table>

* Ranking at $T_s=25^\circ C$.
* Forward Voltage Tolerance: ±0.05V
* Radiant Flux Tolerance: ±6%
* Peak Wavelength Tolerance: ±3nm
* LEDs from the above ranks will be shipped. The rank combination ratio per shipment will be decided by Nichia.
OUTLINE DIMENSIONS

* This product complies with RoHS Directive.
* The dimension(s) in parentheses are for reference purposes.

<table>
<thead>
<tr>
<th>項目 Item</th>
<th>内容 Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>パッケージ材質 Package Materials</td>
<td>セラミックス Ceramics</td>
</tr>
<tr>
<td>ガラス窓材質 Glass Materials</td>
<td>硬質ガラス Hard Glass</td>
</tr>
<tr>
<td>接着剤材質 Adhesive Materials</td>
<td>シリコーン Silicone Adhesive</td>
</tr>
<tr>
<td>電極材質 Electrodes Materials</td>
<td>金メッキ Au-plated</td>
</tr>
<tr>
<td>ダイヒートシンク材質 Die Heat Sink Materials</td>
<td>金メッキ Au-plated</td>
</tr>
<tr>
<td>質量 Weight</td>
<td>0.25g(TYP)</td>
</tr>
</tbody>
</table>
SOLDERING

• Recommended Reflow Soldering Condition (Lead-free Solder)

1 to 5°C per sec

Pre-heat
180 to 200°C

260°C Max
10 sec Max

50 sec Max
Above 220°C

120 sec Max

• Recommended Soldering Pad Pattern

(単位 Unit: mm)

8.6
4
3.4
8.6
7.4

* This LED is designed to be reflow soldered on to a PCB. If dip soldered or hand soldered, Nichia cannot guarantee its reliability.
* Reflow soldering must not be performed more than twice.
* When the LEDs are cooled from the peak reflow temperature, ensure that the cooling is performed very gradually to avoid excessive stress on the LED (e.g. causing cracks in the solder joints). Ensure that sufficient preliminary verification is performed to ensure that there are no issues with the chosen reflow soldering conditions/process.
* Nitrogen reflow soldering is recommended. Air flow soldering conditions can cause optical degradation, caused by heat and/or atmosphere.
* Repairing should not be done after the LEDs have been soldered. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
* The Die Heat Sink should be soldered to customer PCB. If it is difficult or impossible, use high heat-dissipating adhesive.
* When soldering, do not apply stress to the LED while the LED is hot.
* When using a pick and place machine, choose an appropriate nozzle for this product.
* The recommended soldering pad pattern is designed for attachment of the LED without problems. When precise mounting accuracy is required, such as high-density mounting, ensure that the size and shape of the pad are suitable for the circuit design.
* When flux is used, it should be a halogen free flux. Ensure that the manufacturing process is not designed in a manner where the flux will come in contact with the LEDs.
* Make sure that there are no issues with the type and amount of solder that is being used.
Anti-static IC packs are shipped with desiccants in heat-sealed moisture-proof bags.

Moisture-proof bags are packed in cardboard boxes with shock absorbing materials to fill empty spaces.

Moisture-proof bag

警告ラベル Warning and Explanatory Labels

UV LED
- ‘UV LED’ is emitted light in the ultraviolet region (UV light).
- UV light is invisible and may be harmful to the human eye.
- Do not expose the eyes directly to the UV light. Wear appropriate protective gear when handling.
- Use appropriate warning signs/labels on devices using the UV LEDs.

客先型名を******で示します。客先型名が設定されていない場合は空白です。****** is the customer part number.
If not provided, it will not be indicated on the label.
* ロット表記方法についてはロット番号の項を参照して下さい。
For details, see "LOT NUMBERING CODE" in this document.

警告ラベル Warning and Explanatory Labels

UV LED
- ‘UV LED’ is emitted light in the ultraviolet region (UV light).
- UV light is invisible and may be harmful to the human eye.
- Do not expose the eyes directly to the UV light. Wear appropriate protective gear when handling.
- Use appropriate warning signs/labels on devices using the UV LEDs.

警告ラベル Warning and Explanatory Labels

UV LED
- ‘UV LED’ is emitted light in the ultraviolet region (UV light).
- UV light is invisible and may be harmful to the human eye.
- Do not expose the eyes directly to the UV light. Wear appropriate protective gear when handling.
- Use appropriate warning signs/labels on devices using the UV LEDs.

警告ラベル Warning and Explanatory Labels

UV LED
- ‘UV LED’ is emitted light in the ultraviolet region (UV light).
- UV light is invisible and may be harmful to the human eye.
- Do not expose the eyes directly to the UV light. Wear appropriate protective gear when handling.
- Use appropriate warning signs/labels on devices using the UV LEDs.

警告ラベル Warning and Explanatory Labels

UV LED
- ‘UV LED’ is emitted light in the ultraviolet region (UV light).
- UV light is invisible and may be harmful to the human eye.
- Do not expose the eyes directly to the UV light. Wear appropriate protective gear when handling.
- Use appropriate warning signs/labels on devices using the UV LEDs.

警告ラベル Warning and Explanatory Labels

UV LED
- ‘UV LED’ is emitted light in the ultraviolet region (UV light).
- UV light is invisible and may be harmful to the human eye.
- Do not expose the eyes directly to the UV light. Wear appropriate protective gear when handling.
- Use appropriate warning signs/labels on devices using the UV LEDs.

警告ラベル Warning and Explanatory Labels

UV LED
- ‘UV LED’ is emitted light in the ultraviolet region (UV light).
- UV light is invisible and may be harmful to the human eye.
- Do not expose the eyes directly to the UV light. Wear appropriate protective gear when handling.
- Use appropriate warning signs/labels on devices using the UV LEDs.

警告ラベル Warning and Explanatory Labels

UV LED
- ‘UV LED’ is emitted light in the ultraviolet region (UV light).
- UV light is invisible and may be harmful to the human eye.
- Do not expose the eyes directly to the UV light. Wear appropriate protective gear when handling.
- Use appropriate warning signs/labels on devices using the UV LEDs.

警告ラベル Warning and Explanatory Labels

UV LED
- ‘UV LED’ is emitted light in the ultraviolet region (UV light).
- UV light is invisible and may be harmful to the human eye.
- Do not expose the eyes directly to the UV light. Wear appropriate protective gear when handling.
- Use appropriate warning signs/labels on devices using the UV LEDs.

警告ラベル Warning and Explanatory Labels

UV LED
- ‘UV LED’ is emitted light in the ultraviolet region (UV light).
- UV light is invisible and may be harmful to the human eye.
- Do not expose the eyes directly to the UV light. Wear appropriate protective gear when handling.
- Use appropriate warning signs/labels on devices using the UV LEDs.

警告ラベル Warning and Explanatory Labels

UV LED
- ‘UV LED’ is emitted light in the ultraviolet region (UV light).
- UV light is invisible and may be harmful to the human eye.
- Do not expose the eyes directly to the UV light. Wear appropriate protective gear when handling.
- Use appropriate warning signs/labels on devices using the UV LEDs.
TAPE AND REEL DIMENSIONS

**テープング部 Tape**

- **Cathode**
  - Φ1.5 ±0.1
- **リール部**
  - Φ21 ±0.8

**トレーラー部/リーダー部 Trailer and Leader**

- **トレーラー部最小160mm（空部）**
  - Trailer 160mm MIN (Empty Pockets)
- **LED装着部**
  - Loaded Pockets
- **リーダー部最小400mm**
  - Leader without Top Cover Tape 400mm MIN

**リール部 Reel**

- **ラベル Label**
  - Φ60 ±1

* 数量は1リールにつき500個入りです。
  Reel Size: 500pcs

* 実装作業の中断などでエンボスキャリアテープをリールに巻き取る場合、エンボスキャリアテープを強く（10N以上）締めないで下さい。
  When the tape is rewound due to work interruptions, no more than 10N should be applied to the embossed carrier tape.

* LEDがカバーテープに貼り付く可能性があります。
  The LEDs may stick to the top cover tape.

* JIS C 0806電子部品テープに準拠しています。
  The tape packing method complies with JIS C 0806 (Packaging of Electronic Components on Continuous Tapes).
Moisture-proof bags are packed in cardboard boxes with corrugated partitions.

* UV LEDs emit light in the ultraviolet region (UV light).
* UV light is invisible and may be harmful to the human eye.
* Do not expose the eyes directly to the UV light. Wear appropriate protective gear when handling.
* Use appropriate warning signs/labels on devices using the UV LEDs.

For details, see "LOT NUMBERING CODE" in this document.
Lot Number is presented by using the following alphanumeric code.

YMxxxx - RRR

<table>
<thead>
<tr>
<th>Year</th>
<th>Y</th>
</tr>
</thead>
<tbody>
<tr>
<td>2016</td>
<td>G</td>
</tr>
<tr>
<td>2017</td>
<td>H</td>
</tr>
<tr>
<td>2018</td>
<td>I</td>
</tr>
<tr>
<td>2019</td>
<td>J</td>
</tr>
<tr>
<td>2020</td>
<td>K</td>
</tr>
<tr>
<td>2021</td>
<td>L</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Month</th>
<th>M</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
</tr>
<tr>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td>5</td>
<td>5</td>
</tr>
<tr>
<td>6</td>
<td>6</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Month</th>
<th>M</th>
</tr>
</thead>
<tbody>
<tr>
<td>7</td>
<td>7</td>
</tr>
<tr>
<td>8</td>
<td>8</td>
</tr>
<tr>
<td>9</td>
<td>9</td>
</tr>
<tr>
<td>10</td>
<td>A</td>
</tr>
<tr>
<td>11</td>
<td>B</td>
</tr>
<tr>
<td>12</td>
<td>C</td>
</tr>
</tbody>
</table>

xxxx-Nichia’s Product Number
RRR-Ranking by Wavelength, Ranking by Radiant Flux, Ranking by Forward Voltage
DERATING CHARACTERISTICS

NICHIA STS-DA1-5034 <Cat.No.171109>

管理番号 No. STS-DA7-2592B

周囲温度-許容順電流特性
Ambient Temperature vs Allowable Forward Current

許容順電流
Allowable Forward Current(mA)

はんだ接合部温度（ダイヒートシンク部）-許容順電流特性
Solder Temperature(Die Heat Sink) vs Allowable Forward Current

許容順電流
Allowable Forward Current(mA)

デューティー比-許容順電流特性
Duty Ratio vs Allowable Forward Current

デューティー比
Duty Ratio(%)
OPTICAL CHARACTERISTICS

*本特性は参考です。
All characteristics shown are for reference only and are not guaranteed.

*本特性は参考です。
All characteristics shown are for reference only and are not guaranteed.
* 本特性は参考です。All characteristics shown are for reference only and are not guaranteed.
forward current characteristics / temperature characteristics

* All characteristics shown are for reference only and are not guaranteed.

- Forward Current vs Peak Wavelength
  - Forward Current (mA) vs Peak Wavelength (nm)
  - $T_a = 25^\circ C$

- Ambient Temperature vs Peak Wavelength
  - Ambient Temperature (°C) vs Peak Wavelength (nm)
  - $I_{fp} = 500 mA$
## RELIABILITY

### (1) Tests and Results

<table>
<thead>
<tr>
<th>Test</th>
<th>Reference Standard</th>
<th>Test Conditions</th>
<th>Test Duration</th>
<th>Failure Criteria</th>
<th>Units Failed/Tested</th>
</tr>
</thead>
<tbody>
<tr>
<td>Resistance to Soldering Heat (Reflow Soldering)</td>
<td>JEITA ED-4701 300 301</td>
<td>$T_{id}=260,^\circ C, 10,\text{sec}, 2,\text{reflows}, Precondition: 30,^\circ C, 70%\text{RH}, 168,\text{hr}$</td>
<td>#1</td>
<td>0/10</td>
<td></td>
</tr>
<tr>
<td>Thermal Shock</td>
<td></td>
<td>-40,^\circ C to 100,^\circ C, 15,\text{min} dwell</td>
<td>100cycles</td>
<td>#1</td>
<td>0/10</td>
</tr>
<tr>
<td>High Temperature Storage</td>
<td>JEITA ED-4701 200 201</td>
<td>$T_a=100,^\circ C$</td>
<td>1000hours</td>
<td>#1</td>
<td>0/10</td>
</tr>
<tr>
<td>Low Temperature Storage</td>
<td>JEITA ED-4701 200 202</td>
<td>$T_a=-40,^\circ C$</td>
<td>1000hours</td>
<td>#1</td>
<td>0/10</td>
</tr>
<tr>
<td>Room Temperature Operating Life</td>
<td></td>
<td>$T_a=25,^\circ C, I_f=700,\text{mA}$</td>
<td>1000hours</td>
<td>#1</td>
<td>0/10</td>
</tr>
<tr>
<td>High Temperature Operating Life</td>
<td></td>
<td>$T_a=85,^\circ C, I_f=300,\text{mA}$</td>
<td>1000hours</td>
<td>#1</td>
<td>0/10</td>
</tr>
<tr>
<td>Temperature Humidity Operating Life</td>
<td></td>
<td>$60,^\circ C, \text{RH}=90%, I_f=450,\text{mA}$</td>
<td>500hours</td>
<td>#1</td>
<td>0/10</td>
</tr>
<tr>
<td>Low Temperature Operating Life</td>
<td></td>
<td>$T_a=-10,^\circ C, I_f=500,\text{mA}$</td>
<td>1000hours</td>
<td>#1</td>
<td>0/10</td>
</tr>
<tr>
<td>Vibration</td>
<td>JEITA ED-4701 400 403</td>
<td>200m/s², 100<del>2000</del>100Hz, 4cycles, 4min, each X, Y, Z</td>
<td>48minutes</td>
<td>#1</td>
<td>0/10</td>
</tr>
<tr>
<td>Electrostatic Discharges</td>
<td>JEITA ED-4701 300 304</td>
<td>HBM, 2kV, 1.5k,\Omega, 100pF, 3,\text{pulses}, alternately positive or negative</td>
<td>#1</td>
<td>0/10</td>
<td></td>
</tr>
</tbody>
</table>

**NOTES:**

1) $R_{\theta JA} \approx 35\,^\circ C/W$
2) Measurements are performed after allowing the LEDs to return to room temperature.

### (2) Failure Criteria

<table>
<thead>
<tr>
<th>Criteria #</th>
<th>Items</th>
<th>Conditions</th>
<th>Failure Criteria</th>
</tr>
</thead>
<tbody>
<tr>
<td>#1</td>
<td>Forward Voltage ($V_F$)</td>
<td>$I_f=500,\text{mA}$</td>
<td>$&gt;\text{Initial value} \times 1.1$</td>
</tr>
<tr>
<td></td>
<td>Radiant Flux ($\Phi_E$)</td>
<td>$I_f=500,\text{mA}$</td>
<td>$&lt;\text{Initial value} \times 0.7$</td>
</tr>
</tbody>
</table>
CAUTIONS

(1) Storage

<table>
<thead>
<tr>
<th>Conditions</th>
<th>Temperature</th>
<th>Humidity</th>
<th>Time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Storage</td>
<td>≤30°C</td>
<td>≤90%RH</td>
<td>Within 1 Year from Delivery Date</td>
</tr>
<tr>
<td>Before Opening Aluminum Bag</td>
<td>≤30°C</td>
<td>≤90%RH</td>
<td></td>
</tr>
<tr>
<td>After Opening Aluminum Bag</td>
<td>≤30°C</td>
<td>≤70%RH</td>
<td>≤168 hours</td>
</tr>
<tr>
<td>Baking</td>
<td>65±5°C</td>
<td>-</td>
<td>≥24 hours</td>
</tr>
</tbody>
</table>

- Product complies with JEDEC MSL 3 or equivalent. See IPC/JEDEC STD-020 for moisture-sensitivity details.
- Absorbed moisture in LED packages can vaporize and expand during soldering, which can cause interface delamination and result in optical performance degradation. Products are packed in moisture-proof aluminum bags to minimize moisture absorption during transportation and storage. Included silica gel desiccants change from blue to red if moisture had penetrated bags.
- After opening the moisture-proof aluminum bag, the products should go through the soldering process within the range of the conditions stated above. Unused remaining LEDs should be stored with silica gel desiccants in a hermetically sealed container, preferably the original moisture-proof bags for storage.
- After the "Period After Opening" storage time has been exceeded or silica gel desiccants are no longer blue, the products should be baked. Baking should only be done once.
- Although the leads or electrode pads (anode and cathode) of the product are plated with gold, prolonged exposure to a corrosive environment might cause the gold plated the leads or electrode pads to tarnish, and thus leading to difficulties in soldering. If unused LEDs remain, they must be stored in a hermetically sealed container. Nichia recommends using the original moisture-proof bag for storage.
- Do not use sulfur-containing materials in commercial products. Some materials, such as seals and adhesives, may contain sulfur. The contaminated plating of LEDs might cause an open circuit. Silicone rubber is recommended as a material for seals. Bear in mind, the use of silicones may lead to silicone contamination of electrical contacts inside the products, caused by low molecular weight volatile siloxane.
- To prevent water condensation, please avoid large temperature and humidity fluctuations for the storage conditions.
- Do not store the LEDs in a dusty environment.
- Do not expose the LEDs to direct sunlight and/or an environment where the temperature is higher than normal room temperature.

(2) Directions for Use

- When designing a circuit, the current through each LED must not exceed the Absolute Maximum Rating. Operating at a constant current per LED is recommended. In case of operating at a constant voltage, Circuit B is recommended. If the LEDs are operated with constant voltage using Circuit A, the current through the LEDs may vary due to the variation in Forward Voltage characteristics of the LEDs.

(A)

(B)

- This product should be operated using forward current. Ensure that the product is not subjected to either forward or reverse voltage while it is not in use. In particular, subjecting it to continuous reverse voltage may cause migration, which may cause damage to the LED die. When used in displays that are not used for a long time, the main power supply should be switched off for safety.
- It is recommended to operate the LEDs at a current greater than 10% of the sorting current to stabilize the LED characteristics.
- Ensure that excessive voltages such as lightning surges are not applied to the LEDs.
- For outdoor use, necessary measures should be taken to prevent water, moisture and salt air damage.
- This product also emits visible light. If the LEDs are used as a light source in applications such as sensors, etc. take into consideration the emission that is in the visible light spectrum.
- If this product is stored and/or used constantly under high humidity conditions, it may accelerate the deterioration of the die; this may cause the radiant flux to decrease. If the LEDs are stored and/or used under these conditions, sufficient verification must be done prior to use to ensure there are no issues for the chosen application.
- Do not design this LED into applications where condensation may occur. If the LEDs are stored/operated in these environments, it may cause issues (e.g. current leaks that cause the radiant flux to decrease).
(3) Handling Precautions

- Do not handle the LEDs with bare hands as it will contaminate the LED surface and may affect the optical characteristics: it might cause the LED to be deformed and/or the wire to break, which will cause the LED not to illuminate.
- When handling the product with tweezers, be careful not to apply excessive force to the glass. Otherwise, the glass can be cut, chipped, delaminated or deformed, causing wire-bond breaks and catastrophic failures.
- Dropping the product may cause damage.
- Do not stack assembled PCBs together. Failure to comply can cause the glass portion of the product to be cut, chipped, delaminated and/or deformed. It may cause wire to break, leading to catastrophic failures.

(4) Design Consideration

- Although Nichia recommends using a copper PCB for this product, customer is advised to verify the PCB with the products before use. Stress during soldering can cause the glass lens to break and/or the solder joints to crack.
- PCB warpage after mounting the products onto a PCB can cause the package to break. The LED should be placed in a way to minimize the stress on the LEDs due to PCB bow and twist.
- The position and orientation of the LEDs affect how much mechanical stress is exerted on the LEDs placed near the score lines. The LED should be placed in a way to minimize the stress on the LEDs due to board flexing.
- Board separation must be performed using special jigs, not using hands.
- If an aluminum PCB is used, customer is advised to verify the PCB with the products before use. Thermal stress during use can cause the solder joints to crack.

(5) Electrostatic Discharge (ESD)

- The products are sensitive to static electricity or surge voltage. ESD can damage a die and its reliability. When handling the products, the following measures against electrostatic discharge are strongly recommended:
  - Eliminating the charge
  - Grounded wrist strap, ESD footwear, clothes, and floors
  - Grounded workstation equipment and tools
  - ESD table/shelf mat made of conductive materials
- Ensure that tools, jigs and machines that are being used are properly grounded and that proper grounding techniques are used in work areas. For devices/equipment that mount the LEDs, protection against surge voltages should also be used.
- If tools or equipment contain insulating materials such as glass or plastic, the following measures against electrostatic discharge are strongly recommended:
  - Dissipating static charge with conductive materials
  - Preventing charge generation with moisture
  - Neutralizing the charge with ionizers
- The customer is advised to check if the LEDs are damaged by ESD when performing the characteristics inspection of the LEDs in the application. Damage can be detected with a forward voltage measurement at low current ($\leq 1\text{mA}$).
- ESD damaged LEDs may have current flow at a low voltage.
  - Failure Criteria: $V_f < 2.0\text{V}$ at $I_f = 0.5\text{mA}$
(6) Thermal Management

- Proper thermal management is an important when designing products with LEDs. LED die temperature is affected by PCB thermal resistance and LED spacing on the board. Please design products in a way that the LED die temperature does not exceed the maximum Junction Temperature ($T_J$).
- Drive current should be determined for the surrounding ambient temperature ($T_A$) to dissipate the heat from the product.
- The following equations can be used to calculate the junction temperature of the products.

$$ T_J = T_A + R_{\theta JA} \cdot W $$

$$ T_J = T_S + R_{\theta JS} \cdot W $$

- *$T_J$*: LED junction temperature: °C
- *$T_A$*: Ambient temperature: °C
- *$T_S$*: Soldering temperature (die heat sink): °C
- *$R_{\theta JA}$*: Thermal resistance from junction to ambient: °C/W
- *$R_{\theta JS}$*: Thermal resistance from junction to $T_S$ measurement point: °C/W
- *$W$*: Input power ($I_F \times V_F$): W

(7) Cleaning

- The LEDs should not be cleaned. Other cleaning agents except for Freon solvent should be tested prior to use whether they will not affect the package and the glass. Please note that Freon solvent is prohibited worldwide.
- Ultrasonic cleaning is not recommended since it may have adverse effects on the LEDs depending on the ultrasonic power and how LED is assembled. If ultrasonic cleaning must be used, the customer is advised to make sure the LEDs will not be damaged prior to cleaning.

(8) Eye Safety

- In 2006, the International Electrical Commission (IEC) published IEC 62471:2006 Photobiological safety of lamps and lamp systems, which added LEDs in its scope. On the other hand, the IEC 60825-1:2007 laser safety standard removed LEDs from its scope. However, please be advised that some countries and regions have adopted standards based on the IEC laser safety standard IEC 60825-1:20112001, which still includes LEDs in its scope. Most of Nichia's LEDs can be classified as belonging into either the Exempt Group or Risk Group 1. High-power LEDs, that emit light containing blue wavelengths, may be classified as Risk Group 2. Please proceed with caution when viewing directly any LEDs driven at high current, or viewing LEDs with optical instruments which may greatly increase the damages to your eyes.
- Viewing a flashing light may cause eye discomfort. When incorporating the LED into your product, please be careful to avoid adverse effects on the human body caused by light stimulation.
- The products are UV light LEDs, and radiate intense UV light during operation. Since UV light can be harmful to eyes, do NOT look directly into the UV light, even through an optical instrument. In case of the light reflection, UV protective glasses are required to use in order to avoid damage by the light.
- Ensure that appropriate warning signs/labels are provided both on each of the systems/applications using the UV LEDs, in all necessary documents (e.g. specification, manual, catalogs, etc.), and on the packaging materials.
(9) Miscellaneous

- Nichia warrants that the discrete LEDs will meet the requirements/criteria as detailed in the Reliability section within this specification. If the LEDs are used under conditions/environments deviating from or inconsistent with those described in this specification, the resulting damage and/or injuries will not be covered by this warranty.

- Nichia warrants that the discrete LEDs manufactured and/or supplied by Nichia will meet the requirements/criteria as detailed in the Reliability section within this specification; it is the customer’s responsibility to perform sufficient verification prior to use to ensure that the lifetime and other quality characteristics required for the intended use are met.

- The applicable warranty period is one year from the date that the LED is delivered. In the case of any incident that appears to be in breach of this warranty, the local Nichia sales representative should be notified to discuss instructions on how to proceed while ensuring that the LED in question is not disassembled or removed from the PCB if it has been attached to the PCB. If a breach of this warranty is proved, Nichia will provide the replacement for the non-conforming LED or an equivalent item at Nichia’s discretion. FOREGOING ARE THE EXCLUSIVE REMEDIES AVAILABLE TO THE CUSTOMER IN RESPECT OF THE BREACH OF THE WARRANTY CONTAINED HEREIN, AND IN NO EVENT SHALL NICHIA BE RESPONSIBLE FOR ANY INDIRECT, INCIDENTAL OR CONSEQUENTIAL LOSSES AND/OR EXPENSES (INCLUDING LOSS OF PROFIT) THAT MAY BE SUFFERED BY THE CUSTOMER ARISING OUT OF A BREACH OF THE WARRANTY.

- NICHIA DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

- This LED is intended to be used for general lighting, household appliances, electronic devices (e.g. mobile communication devices); it is not designed or manufactured for use in applications that require safety critical functions (e.g. aircraft, automobiles, combustion equipment, life support systems, nuclear reactor control system, safety devices, spacecraft, submarine repeaters, traffic control equipment, trains, vessels, etc.). If the LEDs are planned to be used for these applications, unless otherwise detailed in the specification, Nichia will neither guarantee that the LED is fit for that purpose nor be responsible for any resulting property damage, injuries and/or loss of life/health. This LED does not comply with ISO/TS 16949 and is not intended for automotive applications.

- The customer will not reverse engineer, disassemble or otherwise attempt to extract knowledge/design information from the LED.

- All copyrights and other intellectual property rights in this specification in any form are reserved by Nichia or the right holders who have granted Nichia permission to use the content. Without prior written permission from Nichia, no part of this specification may be reproduced in any form or by any means.

- Both the customer and Nichia will agree on the official specifications for the supplied LEDs before any programs are officially launched. Without this agreement in writing (i.e. Customer Specific Specification), changes to the content of this specification may occur without notice (e.g. changes to the foregoing specifications and appearance, discontinuation of the LEDs, etc.).